



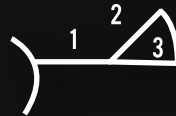
Prodenta 3D

PARAMETERS FOR 3D METAL PRINTING

WWW.PRODENTA3D.LT

BORDERS PARAMETERS

1. HORIZONTAL - 0.15MM
2. ANGLED - 0.15MM
3. ANGLE - 60°



GAP PARAMETERS

THICKNESS OF CEMENT - 0.03MM

- FOR BRIDGES - 0.04MM

TOP THICKNESS OF CEMENT - 0.045MM

- FOR BRIDGES - 0.06MM

CONNECTORS

BRIDGES UP TO 3 UNITS - 6 MM²

BRIDGES 4 UNITS AND UP - 9 MM²

WALL THICKNESS

RECOMMENDED - 0.5MM

MINIMAL - 0.4MM